



**State of Wisconsin
Homeland Security Council**

SCOTT WALKER
Governor

MAJ GEN DONALD P. DUNBAR
Homeland Security Advisor

Department of Military Affairs
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MEETING NOTICE

Radisson Paper Valley Hotel
333 W. College Avenue, Cortland Room
Appleton, WI 54911

Thursday, March 15, 2012
10:15 AM – 11:30 AM

AGENDA

10:15 AM: Closed session as under Wis. Stats. §19.85(1)(d)*

1. Agency intelligence reports. (confidential)
2. Work group intelligence reports. (TENTATIVE)
3. Strategic briefing on FY 2012 Homeland Security Grant Program: SHSP Risk Profile by the Office of Justice Assistance. (20 minutes)
4. Strategic discussion of Recent World Events. (20 minutes)

11:15 AM: Open session*

5. Announcement of closed session discussion and action.
6. Other business.
7. Set date, time, and place of next meeting.
8. Adjournment.